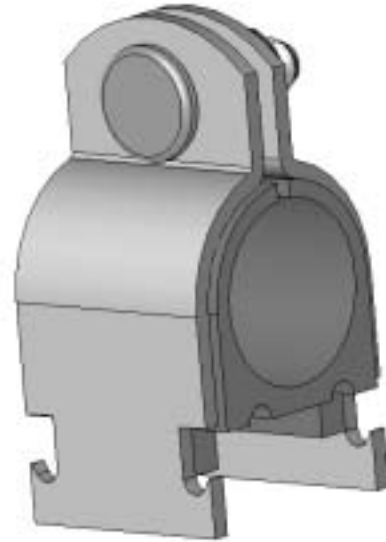
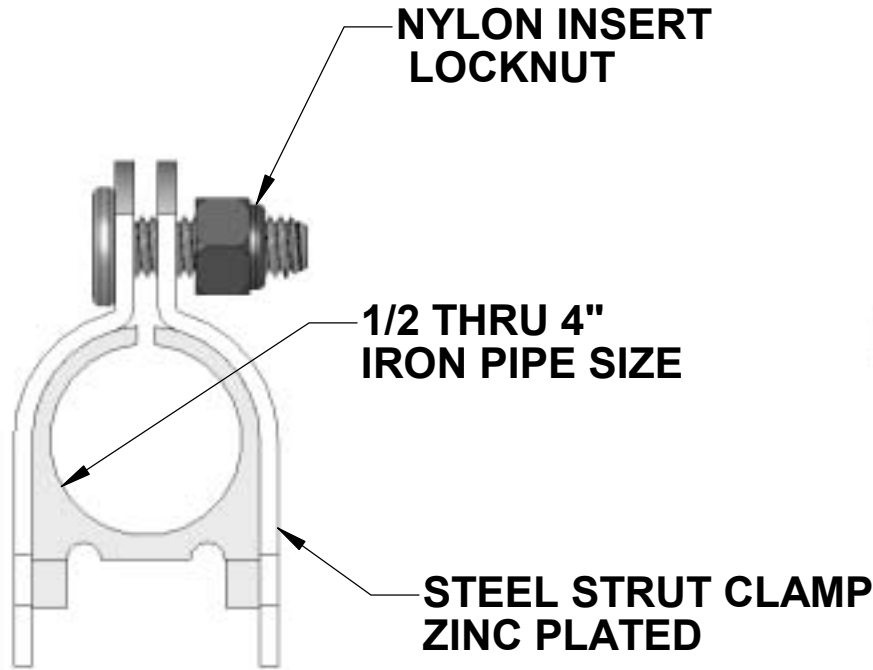


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<b>MATERIAL</b>	<b>THERMOPLASTIC ELASTOMER</b>
<b>TENSIL STRENGTH</b>	<b>110 LBS./SQ. FT</b>
<b>SERVICE TEMP RANGE</b>	<b>-20 DEG F -&gt; 350 DEG F</b>
<b>HEAT STABLIZATION</b>	<b>1 HOUR 45 MIN @ 356 DEG F</b>
<b>ELONGATION</b>	<b>250%</b>

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS    DECIMALS    ANGLES  
+/- 1/8    .XX +/- .03    .XX + 1  
              .XXX +/- .01

MATERIAL  
**SEE TABLE**

DO NOT SCALE DRAWING

CAD GENERATED DRAWING,  
DO NOT MANUALLY UPDATE

APPROVALS	DATE
DRAWN EG	8/13
CHECKED SB	8/13

**GREENFIELD MFG CO**

920 LEVICK ST , PHILA.,PA. 19111

**CUSHION CLAMP, IPS**

A P/N **FIG 317** REV.

SCALE CAD FILE: SHEET OF