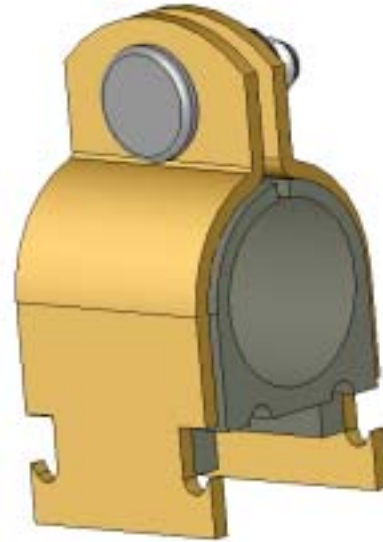
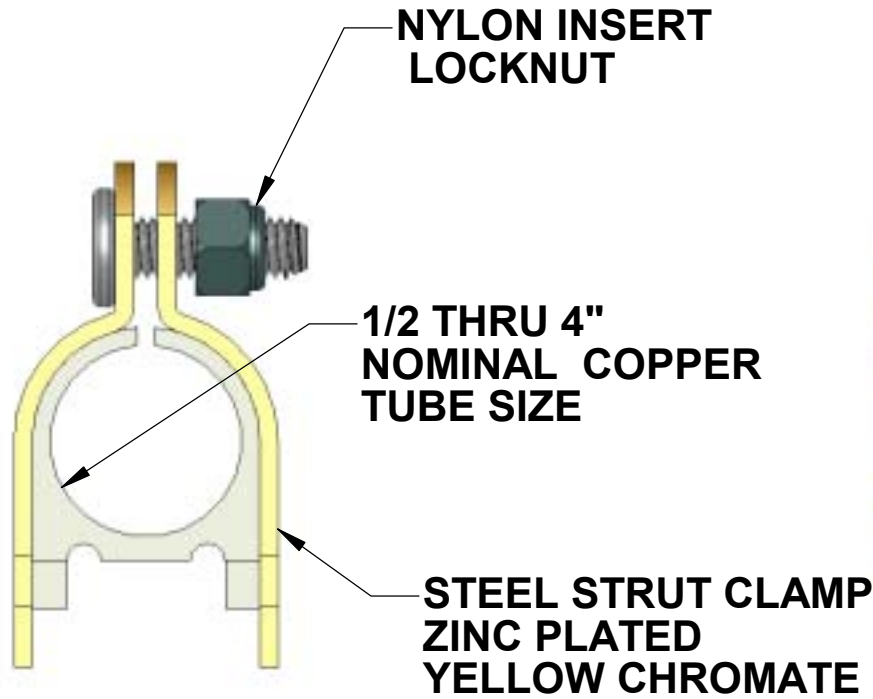


8 7 6 5 4 3 2 1

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<b>MATERIAL</b>	<b>THERMOPLASTIC ELASTOMER</b>
<b>TENSIL STRENGTH</b>	<b>110 LBS./SQ. FT</b>
<b>SERVICE TEMP RANGE</b>	<b>-20 DEG F -&gt; 350 DEG F</b>
<b>HEAT STABLIZATION</b>	<b>1 HOUR 45 MIN @ 356 DEG F</b>
<b>ELONGATION</b>	<b>250%</b>

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
+/- 1/8	.XX +/- .03	.XX + 1
	.XXX +/- .01	

MATERIAL  
**SEE TABLE**

DO NOT SCALE DRAWING

CAD GENERATED DRAWING,  
DO NOT MANUALLY UPDATE

APPROVALS	DATE
DRAWN EG	8/13
CHECKED SB	8/13

**GREENFIELD MFG CO**

920 LEVICK ST , PHILA.,PA. 19111

**CUSHION CLAMP, CT**

A	P/N	<b>FIG 417</b>	REV.
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SCALE	CAD FILE:	SHEET	OF
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